Application No.: 10/772,315 Attorney Docket No. 0630-1953P Art Unit 1722

Reply to January 25, 2005 Office Action

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Amendments to the Specification

Please replace the paragraph beginning on page 2, line 7, with the

following amended paragraph:

Meanwhile, if the foaming agent is not uniformly mixed with the molten

plastic or if big foams are partially formed, a mechanical strength such as an

impact strength or a tenacity of the plastic product weakens much more or

less.

Please replace the paragraph beginning on page 4, line 21, with the

following amended paragraph:

In case of the spray method, a surface-processing material is sprayed

onto the surface of the completed plastic product. This method is

disadvantageous in that the operation is complicated and a fabrication cost

increases.